



Air Filtration Systems for Controlling Dust & Fumes

Accessories

Ph: (800) 233-6530 www.kea.works



Filter Bag Ring Kit: To Hang Filter Bag

- Kit includes $\phi 24$ " solid steel ring and "S" hooks
- Construction $\phi 3/8$ " solid round bar mild steel, powder coated gray finish
- Part Number: FB.RING24
- Used to suspend filter bag by the loops at top of bag



Filter Dust Bag Hose Connector Kit with 5 Feet of Flex Hose

- Five (5) Feet of Clear Polyurethane Flex Hose, (2) Wire Hose Clamp, and (1) Connector Sleeve
- Part Number (includes 5' of hose): HOSEKIT6.5 for $\phi 6$ " Kit; HOSEKIT5.5 for $\phi 5$ " Kit; HOSEKIT4.5 for $\phi 4$ " Kit
- Other hose lengths available
- Can be used to offset filter bag from dust collector via 5' hose



Heavy Duty Polyurethane Flex Hose

- Size range 3" to 6". Temp. range -65° to 225° F
- Reinforced with bronze coated spring steel wire helix
- Great abrasive resistance and superior chemical resistance
- Excellent flexibility and great compressibility
- Wall thickness is 0.020 inches
- Part Numbers: HOSE3, HOSE4, HOSE5, HOSE6 & HOSE8 respectively for sizes $\phi 3$ ", $\phi 4$ ", $\phi 5$ ", $\phi 6$ ", and $\phi 8$ "
- Specify length needed



Cast Aluminum Full Blast Gates (Cut-Offs)

- Used to open and close branch ducts in a system
- Allows air to be diverted only to machines that are operating
- Conserves air volume when closed
- Sliding galvanized blade
- Features a locking screw for full volume control including balancing
- Part Numbers: BLAST3, BLAST4, BLAST5, BLAST6 respectively for sizes $\phi 3''$, $\phi 4''$, $\phi 5''$, and $\phi 6''$



iVac Dust Collector Automated Switch (110 volt)

- Fully certified and approved – features TUV safety approval and conforms to UL STD 244A and certified to CSA STDC22.2 No 14
- Three Modes of Operation – Auto, Off and On
- Turn-On Delay: avoids circuit breakers being tripped
- Turn-Off Delay: ensures that your work area continues to be cleared of remaining airborne debris even after the tool has stopped
- Dual Inputs – to permit operation from two separately protected AC mains circuits, when the combined power from the tool and the vacuum exceed 15 Amps (for up to 1/2 HP motors without Contactor)
- Power Cord Protection – both power cords are individually protected with 15 Amp circuit breakers
- Part Number: HIVACSB-NA



iVac Contactor High Powered Dust Collector Controller

- Control dust collectors up to 10HP.
- Supplied as a kit format to enable customized installation for specific requirements.
- All materials are UL approved.
- Housed in an 8" x 8" x 4" approved electrical box.
- Controlled from an iVac Pro Switch (part number S115XX-NA) or iVAC Switch (part number HIVACSB-NA)
- Standard 115Vac control voltage (see below chart for other configurations)
- Supplied with three cable entry clamps and a control cable
- Part Number: HIVCC115-A-NA

Dust Collector Horsepower (HP)	115Vac	230Vac single phase	230Vac 3 phase	600Vac 3 phase
Up to 1 HP	7A			
1.5 HP	12 to 14A	7A		
2 HP		9A	5A	
3HP		18A	9.5A	3A
5 HP		21A	14A	5A
7.5 HP			21A	7A
10 HP			26A	9A

Other Accessories

Misc. Accessories

FB.STRAP	Elastic strap with buckle to fit around 55 gallon drum: for KEA models FB.207 and FB.208 filter bags
BUF.7334	34" High Pedestal for Baldor grinder or buffer - with three shelves: comparable to Baldor model GA16 that fits "B" models 330, 332, 333, 334, 407, 409, 410, 412
BUF.7330	30" High Pedestal for Baldor grinder or buffer - with three shelves: comparable to Baldor model GA20 that fits models 1250, 1251, 1252, 1253, 1453, 1454, 1456, 1457, 1458
FD.294	Muffler with $\phi 4$ " inlet and outlet
FD.296	Muffler with $\phi 6$ " inlet and outlet
H.922	Powder Coated 4-Wheel 55 Gallon Drum Dolly with Solid Polyolefin Wheel Casters, 1000 lbs Capacity Range, 6-1/2" Height



Muffler



Drum Dolly

Spark Trap – available upon request

(place at least 10 diameters from dust collector and source e.g. 4" duct line, minimum 40" distance)

Drums, Clamps, Reducers, Elbows & Wheels

FD24E3	24 Gauge Galvanized Adjustable Elbow: 3"
FD24E4	24 Gauge Galvanized Adjustable Elbow: 4"
FD24E6	24 Gauge Galvanized Adjustable Elbow: 6"
FDY644	20 Gauge Galvanized Wye 6" x 4" x 4" (pants leg)
FDY666	20 Gauge Galvanized Wye 6" x 6" x 6" (pants leg)
FDR0504LD	24 Gauge Galvanized Reducer 4" x 5"
FDR0604LD	24 Gauge Galvanized Reducer 4" x 6"
FDR0605LD	24 Gauge Galvanized Reducer 5" x 6"

HCWIRE3	Wire Hose Clamp for 3" flex hose
HCWIRE4	Wire Hose Clamp for 4" flex hose
HCWIRE5	Wire Hose Clamp for 5" flex hose
HCWIRE6	Wire Hose Clamp for 6" flex hose
HCWORM3	Worm Gear Hose Band Clamp: $\varnothing 3''$
HCWORM4	Worm Gear Hose Band Clamp: $\varnothing 4''$
HCWORM5	Worm Gear Hose Band Clamp: $\varnothing 5''$
HCWORM6	Worm Gear Hose Band Clamp: $\varnothing 6''$
HDRUM55	Steel Drum: 55 Gallon (lid & clamp sold separately)
HDRUM55CLAMP	Steel Drum Clamp: fits 55-gallon drum
HDRUM55LID	Steel Drum Lid: fits 55-gallon drum
HPAIL3.5	3 ½ Gallon Steel Drum (lid & clamp sold separately)
HPAIL6.5	6 ½ Gallon Steel Drum (lid & clamp sold separately)
HPAILCLAMP	Clamp Ring for 3 ½ and 6 ½ gallon steel drum
HPAILLID	Steel Drum Lid: fits both 3 ½ and 6 ½ gallon steel drum
HWHEELSLD	3" x 3/16" Swivel Wheels (sold as each)
HWHEELSL3LD	3" x 3/16" Swivel Wheels with Lock (sold as each)

KEA Housing & Fan Replacement Parts

HNG.250010	Left Half / Air Inlet Side Small (12" ID) - Aluminum
HNG.250011	Left Half / Motor Side Small (12" ID) - Aluminum
HNG.250012	Radial Fan Blade (11 5/8"): Medium - Aluminum
HNG.250014	Large Fan Housing: Air Inlet Side (16 ¼") - Aluminum
HNG.250015	Right Fan Housing: Motor Side (16 ¼") - Aluminum
HNG.250105	Radial Fan Blade (10 5/8"): Small - Aluminum
HNG.250135	Radial Fan Blade (13 ½"): Large - Aluminum
HNG.250140	Intake Elbow: Right Side - Aluminum
HNG.250142	Intake Elbow: Left Side – Aluminum